



Test Report: LRS-600-24

600W Single Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

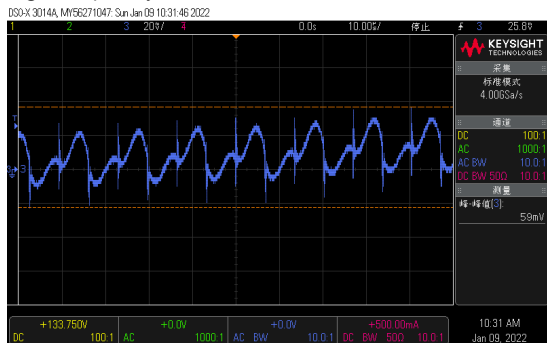
ENVIRONMENT TEST

■ DESIGN VERIFY TEST

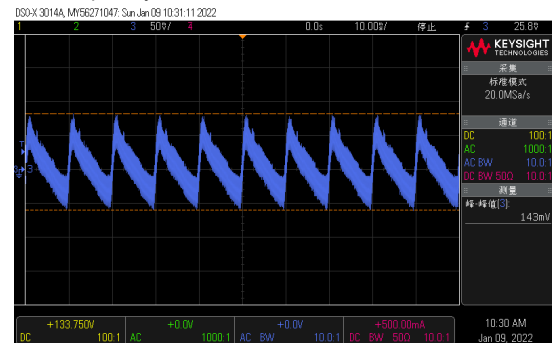
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 22.8 V~ 26.4 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	21.15V~27.42V/230VAC 21.15V~27.47V/115VAC
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1: -1%~ +1%	I/P: 90VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1: -0.3%~0.5%
3	LINE REGULATION (Max)	V1:-0.5%~+0.5%	I/P: 90VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1: -0.042%~0.042%
4	LOAD REGULATION(Max)	V1: -0.5%~+0.5%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: - 0.13%~+ 0.08%
5	RIPPLE & NOISE(Max)	V1: 240mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 143mVp-p

high frequency :



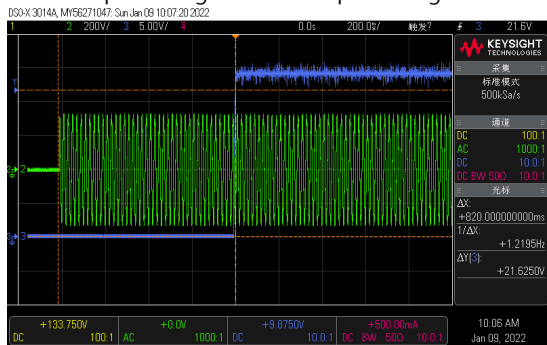
low frequency :



6	SET UP TIME(Max)	230VAC/1300ms 115VAC/1300ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 820ms 115VAC/830ms
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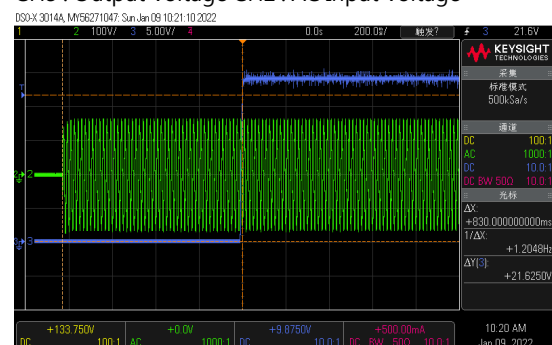
INPUT=230VAC/50HZ @ FULL LOAD

CH3 : Output Voltage CH2 : AC Input Voltage



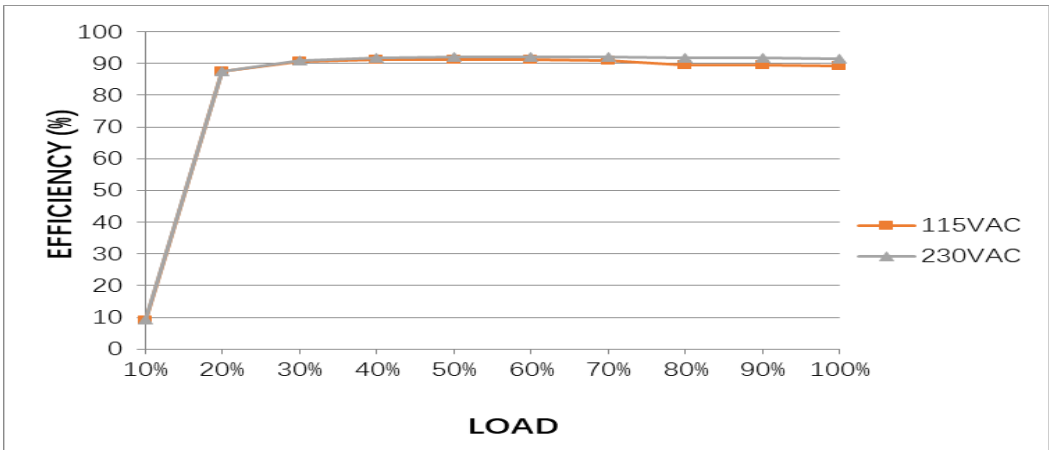
INPUT=115VAC/60HZ @ FULL LOAD

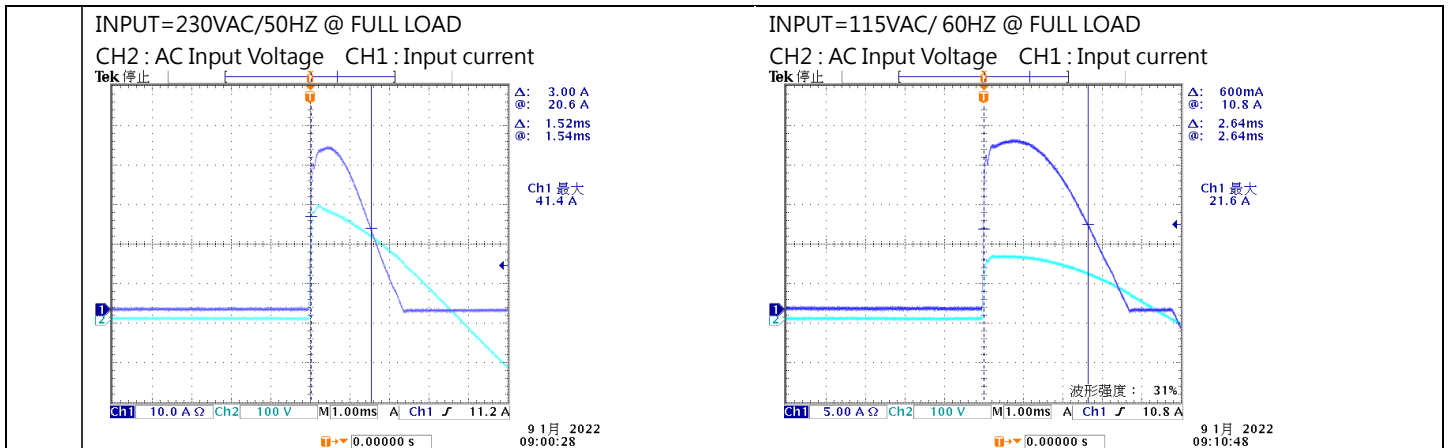
CH3 : Output Voltage CH2 : AC Input Voltage



7	RISE TIME (Max)	230VAC/50ms 115VAC/50ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/9.0ms 115VAC/9.8ms
INPUT=230VAC/50HZ @ FULL LOAD		INPUT=115VAC/60HZ @ FULL LOAD		
CH3: Output Voltage		CH13: Output Voltage		
8	HOLD UP TIME (Typ.)	230VAC/20ms 115VAC/16ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/28.2ms 115VAC/24ms
INPUT=230VAC/50HZ @ FULL LOAD		INPUT=115VAC/60HZ @ FULL LOAD		
CH1 : Output Voltage CH2 : AC Input Voltage		CH1 : Output Voltage CH2 : AC Input Voltage		
9	DYNAMIC LOAD	V1:2400mVp-p	I/P: 230VAC O/P: (1)FULL /50% LOAD 50%DUTY / 120HZ (2)FULL /50% LOAD 50%DUTY / 1KHZ Ta:25°C	177mVp-p 195mVp-p
FULL /50% LOAD 50%DUTY / 120HZ		FULL /50% LOAD 50%DUTY / 1KHZ		

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																	
1	INPUT VOLTAGE RANGE	90 ~ 132VAC / 180 ~ 264VAC by switch 250VDC~ 370VDC (switch on 230VAC)	(1) I/P:TESTING O/P:FULL LOAD (2) I/P:DC TESTING(L:+ N:-) O/P: FULL / 50% LOAD (3) I/P:DC TESTING(L:- N:+) O/P: FULL / 50% LOAD Ta:25°C	(1) 84VAC~267VAC (2)250Vdc~370Vdc/FULL LOAD 250Vdc~370Vdc/50% LOAD (3) 250Vdc~370Vdc/FULL LOAD 250Vdc~370Vdc/50% LOAD																																	
			I/P: LOW-LINE-3V=87 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK																																	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:90 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK																																	
3	INPUT CURRENT (Typ.)	230V/ 7.5A 115V/ 12A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I= 5.96A/ 230VAC I =10.46A/ 115VAC																																	
4	LEAKAGE CURRENT	<2 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	L-FG : 0.730mA N-FG : 0.737mA																																	
5	EFFICIENCY(Typ.)	91%	I/P:230 VAC O/P:FULL LOAD Ta:25°C	91.2%																																	
<p>EFFICIENCY vs LOAD</p>  <table border="1"> <caption>Efficiency vs Load Data</caption> <thead> <tr> <th>LOAD (%)</th> <th>115VAC Efficiency (%)</th> <th>230VAC Efficiency (%)</th> </tr> </thead> <tbody> <tr><td>10%</td><td>10</td><td>10</td></tr> <tr><td>20%</td><td>88</td><td>88</td></tr> <tr><td>30%</td><td>90</td><td>90</td></tr> <tr><td>40%</td><td>91</td><td>91</td></tr> <tr><td>50%</td><td>91</td><td>91</td></tr> <tr><td>60%</td><td>91</td><td>91</td></tr> <tr><td>70%</td><td>91</td><td>91</td></tr> <tr><td>80%</td><td>90</td><td>91</td></tr> <tr><td>90%</td><td>90</td><td>91</td></tr> <tr><td>100%</td><td>90</td><td>91</td></tr> </tbody> </table>					LOAD (%)	115VAC Efficiency (%)	230VAC Efficiency (%)	10%	10	10	20%	88	88	30%	90	90	40%	91	91	50%	91	91	60%	91	91	70%	91	91	80%	90	91	90%	90	91	100%	90	91
LOAD (%)	115VAC Efficiency (%)	230VAC Efficiency (%)																																			
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50%	91	91																																			
60%	91	91																																			
70%	91	91																																			
80%	90	91																																			
90%	90	91																																			
100%	90	91																																			
6	INRUSH CURRENT(Typ.)	230V/60A 115V/35A COLD START	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I =41.4A/ 230VAC I =21.6A/ 115VAC T50= 2640us																																	



PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~140%	I/P: 264VAC I/P: 230VAC I/P: 100VAC O/P: TESTING Ta: 25°C	118.0%/ 264VAC 117.6%/ 230VAC 119.2%/100VAC PROTECTION TYPE : Constant current limiting, unit will shut down after 3 sec. re-power on to recover
2	OVER VOLTAGE PROTECTION	27.6V~32.4V	I/P: 264VAC I/P: 230VAC I/P: 90VAC O/P: MIN LOAD Ta: 25°C	30.9V/ 264VAC 30.9V/ 230VAC 30.7V/ 90VAC PROTECTION TYPE : Shut down o/p voltage, re-power on to recover
3	OVER TEMPERATURE PROTECTION	NO DAMAGE	I/P: 264VAC I/P: 90VAC O/P: FULL LOAD	O.T.P. Active OK Protection type : Shut down o/p voltage, re-power on to recover

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	FAN ON/OFF CONTROL (Typ)	RTH3 ≥ 50°C FAN ON RTH3 ≤ 40°C FAN OFF	I/P: 230 VAC O/P: FULL LOAD	RTH3 > 50°C FAN ON RTH3 < 40°C FAN OFF

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q2 Rated 26A/600V	AC ON/OFF I/P:High-Line +3V =267V VDS: O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4)Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. I/P:Low-Line -3V = 97V O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4)Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. Ta:25°C	VDS: (1) 456V (2) 452V (3) 460V (4) 464V (5) 464V (6) 464V (7) 464V VDS: (1) 300V (2) 302V (3) 304V (4) 304V (5) 304V (6) 300V (7) 308V
2	Diode Peak Voltage	D101 Rated 30A/ 100V D104 Rated 30A/ 100V	AC ON/OFF I/P:High-Line +3V =267 V O/P: (1)Full Load (2)Output Short (3)Dynamic Load Full Load/ Min. Load 90%Duty/1KHz (4)Dynamic Load Full Load/ Min. Load 90%Duty/3KHz (5)Dynamic Load Full Load/ Min. Load 90%Duty/5KHz (6)Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz (7)0%→400% Load. (8).NO LOAD Ta:25°C	D101: VDS: (1) 63.5V (2) 62V (3) 63.2V (4) 63.2V (5) 63.2V (6) 63.2V (7) 64V (8) 62.4V D104: VDS: (1) 65.6V (2) 14.2V (3) 66.4V (4) 66.4V (5) 66.4V (6) 66.4V (7) 71.3V (8) 62.4V

3	Input Capacitor Voltage	C5 Rated: 1000 μ /200V	I/P:High-Line +3V =267V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue Ta:25°C	(1)170V (2)170V (3)172V (4)168V
4	Control IC Voltage Test	PWM IC U1 Rated 8.9V~ 15.5V	AC ON/OFF I/P:High-Line +3V =267 V O/P(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. (5)NO LOAD VRmin(Low LINE) (6)NO LOAD(AC continue) Ta:25°C	(1) 15.2V (2) 15.2V (3) 15.2V (4) 15.2V (5) 15.2V (6) 14.0 V
5	VCC Diode Peak Voltage	D30 Rated : 400V 2 A D34 Rated : 400V 2 A D200 Rated : 400V 2 A	AC ON/OFF I/P : High-Line +3V = 267 V O/P : (1) Full load (2) Full load continue (3) Dynamic Load 90%Duty/1KHz Ta : 25°C	D30 (1)82.9V (2)62.8V (3)83.7 V D200 (1)53.6V (2)42.4V (3)57.7V D34 (1)56.4V (2)46.7V (3)64.4V

■ SAFETY& E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG :2KVAC/min O/P-FG:0.5KVAC/min	I/P-O/P: 3.6 KVAC/min I/P-FG: 2.4 KVAC/min O/P-FG:0.6 KVAC/min Ta:25°C	I/P-O/P:2.49mA I/P-FG:2.22mA O/P-FG:2.55m A NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100M Ω I/P-FG: 500VDC>100M Ω O/P-FG:500VDC>100M Ω	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: >9999M Ω I/P-FG: >9999M Ω O/P-FG: >9999M Ω NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 m Ω	40A / 2min Ta:25°C	5m Ω

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	CONDUCTION	EN55032 CLASS A	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
2	RADIATION	EN55032 CLASS A	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	E.S.D	EN61000-4-2 INDUSTRY AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
4	E.F.T	EN61000-4-4 INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																								
1	TEMPERATURE RISE TEST	MODEL : LRS-600-24 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta=32 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta=49.6 °C																																																																										
				<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta=32 °C</th> <th>HIGH AMBIENT Ta=49.6 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>BD1</td><td>48.7°C</td><td>65.8°C</td></tr> <tr><td>2</td><td>C5</td><td>47.3°C</td><td>64.2°C</td></tr> <tr><td>3</td><td>C6</td><td>49.6°C</td><td>67.1°C</td></tr> <tr><td>4</td><td>Q1</td><td>66.5°C</td><td>87.3°C</td></tr> <tr><td>5</td><td>Q2</td><td>62.1°C</td><td>82.2°C</td></tr> <tr><td>6</td><td>C36</td><td>45.3°C</td><td>63.8°C</td></tr> <tr><td>7</td><td>T1</td><td>69.8°C</td><td>89.1°C</td></tr> <tr><td>8</td><td>RG201</td><td>57.7°C</td><td>77.0°C</td></tr> <tr><td>9</td><td>C205</td><td>47.1°C</td><td>66.0°C</td></tr> <tr><td>10</td><td>D100</td><td>57.3°C</td><td>74.9°C</td></tr> <tr><td>11</td><td>D101</td><td>59.2°C</td><td>76.1°C</td></tr> <tr><td>12</td><td>D103</td><td>68.2°C</td><td>86.5°C</td></tr> <tr><td>13</td><td>D104</td><td>72.2°C</td><td>90.3°C</td></tr> <tr><td>14</td><td>C105</td><td>41.3°C</td><td>60.1°C</td></tr> <tr><td>15</td><td>C106</td><td>41.8°C</td><td>60.4°C</td></tr> <tr><td>16</td><td>J111</td><td>52.5°C</td><td>71.2°C</td></tr> <tr><td>17</td><td>RTH3</td><td>53.8°C</td><td>72.4°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta=32 °C	HIGH AMBIENT Ta=49.6 °C	1	BD1	48.7°C	65.8°C	2	C5	47.3°C	64.2°C	3	C6	49.6°C	67.1°C	4	Q1	66.5°C	87.3°C	5	Q2	62.1°C	82.2°C	6	C36	45.3°C	63.8°C	7	T1	69.8°C	89.1°C	8	RG201	57.7°C	77.0°C	9	C205	47.1°C	66.0°C	10	D100	57.3°C	74.9°C	11	D101	59.2°C	76.1°C	12	D103	68.2°C	86.5°C	13	D104	72.2°C	90.3°C	14	C105	41.3°C	60.1°C	15	C106	41.8°C	60.4°C	16	J111	52.5°C	71.2°C	17	RTH3	53.8°C	72.4°C
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17	RTH3	53.8°C	72.4°C																																																																									
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 116.9 * LOAD Ta : 25°C	TEST : OK																																																																								
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 * LOAD Ta=-25 °C	TEST : OK																																																																								
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 45 °C/95 %R.H NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta=45 °C HUMIDITY= 95 %R.H	TEST : OK																																																																								
5	TEMPERATURE COEFFICIENT	± 0.03 %/°C(0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.0095 %/°C(0~50°C)																																																																								

6	STORAGE TEMPERATURE TEST	-40~85°C	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC
7	THERMAL SHOCK TEST	-20~45°C	1. Thermal shock Temperature : -25°C~ +50°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test
8	VIBRATION TEST	10 ~ 500Hz, 5G 10min./1cycle, 60min. each along X, Y, Z axes	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 6G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C
9	CAPACITOR LIFE CYCLE	SUPPOSE C106 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta=25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=45 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta=45 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta=45 °C LIFE TIME	(1) 1701291HRS (2) 402380HRS (3) 573717HRS (4) 731123HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 1533.4K hrs min. Telcordia SR-332 (Bellcore) ; 301.7K hrs min. MIL-HDBK-217F (25°C)	
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 30,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	WUWQ/HUANGMK	WENF	LINKX

2020.10.1 TAG-QA-009